

Type Approval and decision on production control 5314/91

Floor gully, Purus Balder and Purus Sigyn

Holder/Issued to

Purus AB

Södra Dragongatan 15, SE-271 39 Ystad, Sweden

Product description

Floor gullies Purus Balder and Purus Sigyn consist of gully body made of stainless steel with outlet DN 75. Purus Balder has a vertical outlet and Purus Sigyn has a side outlet. Each gully is equipped with a clamping ring, grating and water trap. The grating is made of plastic or stainless steel, with outer diameter 150 mm and belongs to loading class K 3 (300 kg). The water trap is made of plastic; model TYR or stainless steel; model RAN and NOOD WATER TRAP, STAINLESS STEEL. Balder and Sigyn can be equipped with extension ring. The extension ring ought to have a Type Approval.

Flow rate for floor gullies:

Model/Dimension of outlet (mm)	Dimension of grating	RSK- number	Measured flow rate during test	Minimum flow rate*
Purus Balder P / ø 75	Ø 150 mm	7118070	1,9 l/s	0,8 l/s
Purus Balder R /ø 75	Ø 150 mm	7118081	2,1 l/s	0,8 l/s
Purus Balder R NOOD / ø 75	Ø 150 mm	715 24 79	1,3 l/s	0,8 l/s
Purus Sigyn P / ø 75	Ø 150 mm	7118071	1,2 l/s	0,8 l/s
Purus Sigyn R / ø 75	Ø 150 mm	7118085	1,0 l/s	0,8 l/s
Purus Sigyn R NOOD / ø 75	Ø 150 mm	715 24 80	1,3 l/s	0,8 l/s

^{* =} Minimum flow rates according to SS-EN 1253-1.

Intended use

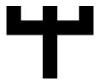
Purus Balder and Purus Sigyn are floor gullies intended for domestic waste water and for installation in concrete or timber floor constructions with plastic or clinker surface. In spaces without requirements for watertight layer the gully may be mounted in concrete floors or concrete floors with an epoxy layer. Mounting in epoxy requires an insert to the gully.

Trade name

<u>Model:</u>	Dimension grating	RSK-number:
Purus Balder 75 P	Ø150 mm	711 80 70
Purus Balder 75 R	Ø150 mm	7118081
Purus Balder 75 R NOC	DD Ø150 mm	715 24 79
Purus Sigyn 75 P	Ø150 mm	711 80 71
Purus Sigyn 75 R	Ø150 mm	7118085
Purus Sigyn 75 R NOOI	D Ø150 mm	715 24 80

R= all parts are made of stainless steel.

P= gully body is made of stainless steel, water trap and granting are made of plastic (PP polypropene).





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Approval

The products satisfies the requirements set forth in chapter 8, 4 § 3 PBL, in respect to and under conditions stated in this type approval, and are therefore approved in accordance with the provisions of the following sections of Boverket Building Regulations (BBR):

Waste water installations* 6:641, 1st and last sentence in 2nd paragraph 6:644, 1st sentence and 2nd paragraph

Associated documents

Installation instruction Purus floor gullies 227 33 dated 2022-10-18. Maintenance of gullies and stainless steel channels- general, version 2023.

Control

The factory production control (FPC) is monitored by an independent inspection body. Control plan: Appendix A dated 2020-07-03 to control agreement 351. Inspection body: DTI

When the building proprietor performs inspection at the building site, markings shall be checked to ensure that the correct products have been supplied and that they are used in accordance with the conditions in this type approval and associated documents. Further the product shall be accompanied by a manufacturer's assurance, certifying that the product has been manufactured in accordance with the documents on which this type approval is based.

Manufacturing place

Production control includes the following place: Purus AB, Södra Dragongatan 15, SE-271 39 Ystad, Sweden

Marking

The products are to be marked at the factory. The marking consists of a text on every product and packing supplied and includes:

Packing is marked:

Holder Purus Product type designation according to trade name Consecutive manufacture no. number Type approval number 5314/91 Boverket's registered trade mark 4 1002 RISE Accreditation number **RISE** Certification body 351, DTI Inspection body

Product is marked:

Holder	Purus
Consecutive production month/year	mm/yy
RSK number CLAMPING RING 150 (in polypropene plastic)	714 13 15
RSK number NOOD WATER TRAP, STAINLESS STEEL	713 84 33
RSK number STEEL RAN (water trap in stainless steel)	7118084
RSK number TYR (water trap in plastic)	711 80 69
RSK number SR 150 GRATE, STAINLESS STEEL	713 83 32
RSK number P 150 GRATE, PLASTIC	713 84 16

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^{*}Wastewater installations must be designed so that they can continuously divert at least 150% of the standard flows of the served tapping points.



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Basis for approval

Report VTT-S-00918-17 from VTT. Reports 869826-1 rev1 och 177233 from DTI.

Comments

Purus Balder and Purus Sigyn are approved according to standard SS-EN 1253-1:2015. Installation instructions shall be delivered in each package. The removable water trap needs to be cleaned regularly.

Associated documents shall accompany the product or by other means be available to users of the product.

This type approval supersedes the previous type approval with the same number dated 2018-03-29.

Validity

Valid through 2028-09-28.

The validity of this type approval can be verified at RISE homepage.

The validity of this type approval expires when the type approved products with the intended use according to this type approval shall be CE-marked according to the Construction Products Regulation (EU) 305/2011.

Stefan Coric

This is a translation from the Swedish original document. In the event of any dispute as to its content, the Swedish original shall take precedence.